



MOLD RELEASE WAX INSTRUCTIONS

A PERFECT MATCH EVERY TIME



VETERAN OWNED COMPANY

Marine Coat One

1177 N. Red Gum St., Anaheim, CA 92806

Office: (888) 370-9455 / Email: info@marinecoatone.com

A subsidiary of Multi-Tech Products



MOLD RELEASE WAX

Partall® Parting wax is a non-silicone green wax specially formulated to produce a tough, durable, high-gloss surface. When used with #13 PVA, Partall® parting wax delivers excellent release characteristics.

Special preparation is required when using parting wax on a new mold:

- Use a clean, dry cloth or applicator pad to apply a thin even coat of Parting Wax to the mold surface.
- If buffing by hand, apply it initially to a small section and begin buffing within a minute of application. A power buffer equipped with a terry cloth or lamb's wool pad will reduce labor time on larger surfaces. Keep the power buffer moving constantly so as not to allow build-up of friction that could burn through the wax coating. Surface should be buffed to a glossy finish.
- In order to ensure complete coverage, repeat the application and polishing process at least three times when initializing new or reconditioned plugs.
- Allow one hour for solvents to evaporate, producing a tougher wax barrier.